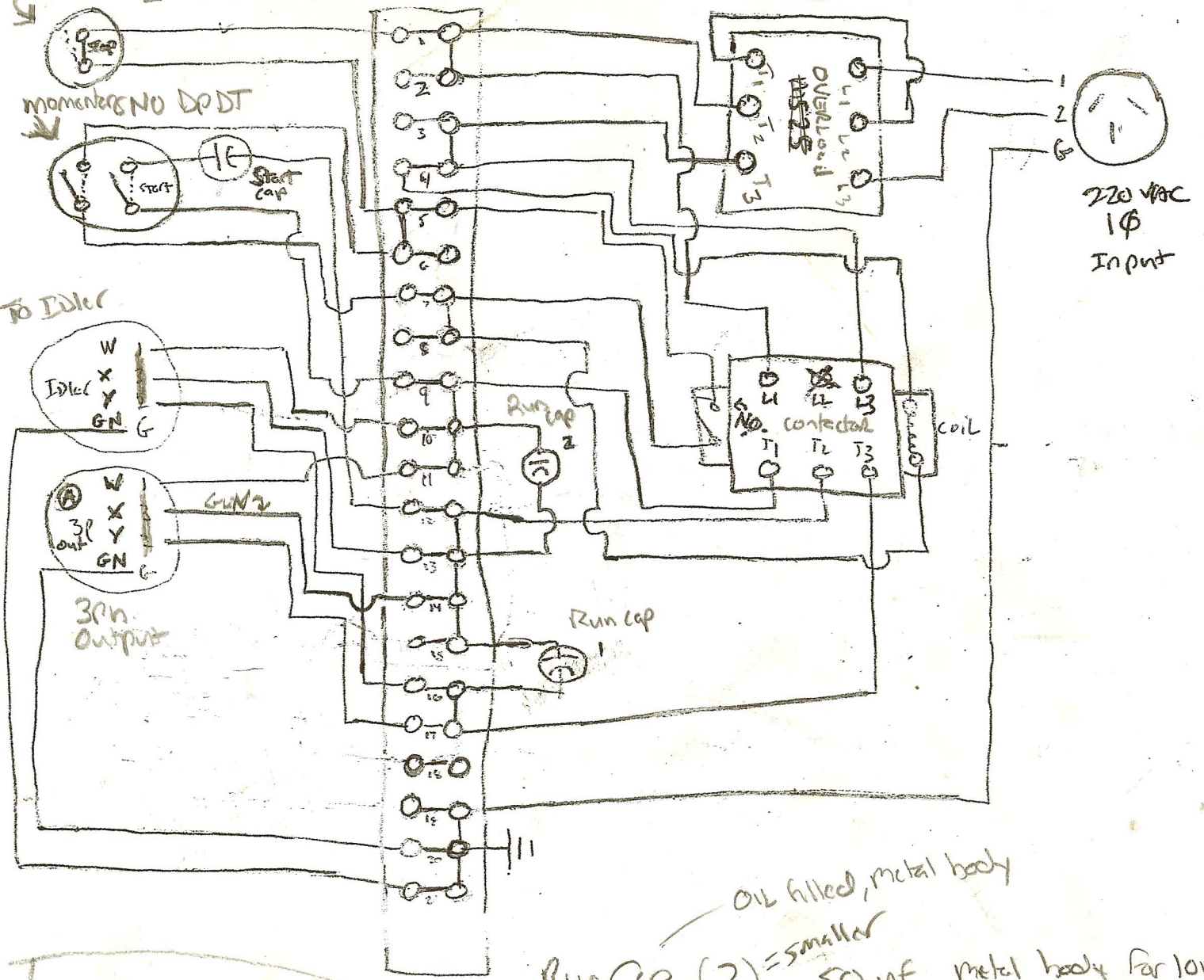


Momentary NC. SPST

Momentary NO DPDT

To Drive



for CNC machines
 17+11 to controls
 14 is GEN Leg - to L3, to spindle

- Run Cap (2) = smaller 50 uF metal body for 10hp 35 " " " 5hp
- Run Cap (1) = bigger 70 uF metal body for 10hp 35 " " " 5hp
- Start cap 150uF 400uF plastic for 10hp AC electrolytic for 7.5hp

Capacitor Rules: Example:

(2) 200 uF caps in parallel = 400 uF
 Shp: 35 & 35 (uF) works

generally:

- 1uF / 1/4hp ceramic pf corr (Not used)
- 2uF / 1/4hp for #2 run cap
- 3uF / 1/4hp for #1 run cap
- 20 to 30uF / 1/4 for AB start